ROOFLIGHTS





WHAT ARE SPRA COMPONENT QUALITY STANDARDS?

SPRA Component Quality Standards set a benchmark of performance for products used in single ply membrane systems. They are a vital aid to specification and define the minimum technical standard for membership of the Association. All SPRA CQS are available by download from www.spra.co.uk

PRODUCT DESCRIPTION

Modular and bespoke rooflight assemblies for use in conjunction with single ply roofing systems

TYPICAL APPLICATIONS

New and refurbishment warm or inverted roof systems with single ply membrane waterproofing.

EUROPEAN STANDARDS AND TECHNICAL SPECIFICIATIONS

No harmonised product standard available.

REQUIREMENTS			
Product characteristic	Relevant products or components	Requirements	Test Method
NON-FRAGILITY - IMPACT TEST			
Dome rooflights	All products	Class B 'Non-fragile'	Advisory Committee for Roofing (ACR) (M) 001: 2005
All other rooflights	Option available	Class B 'Non-fragile'	Advisory Committee for Roofing (ACR) (M) 001: 2005
THERMAL PERFORMANCE			
Thermal transmittance	Kerbs	Compliance with ADL1A/B & ADL2A/B	
Thermal transmittance	Glazing	Min. 2.2 W/m2.0K	
Thermal break	PVC kerbs only	Fully thermally-broken	
PERFORMANCE ACCREDITATION			
All volume production (non-bespoke) products	Certification by an organisation accredited to issue European Technical Approvals		

REQUIREMENTS FOR IN-SERVICE PERFORMANCE

Maintenance of light transmission with aging: to be declared by the manufacturer.

Maintenance non-fragility with aging: to be declared by the manufacturer.

DESIGN / SYSTEM REQUIREMENTS

Product should permit direct welding to the kerb or a clamped upper membrane termination arrangement which is weatherproofed.

SPRA ASSOCIATE MEMBERS

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